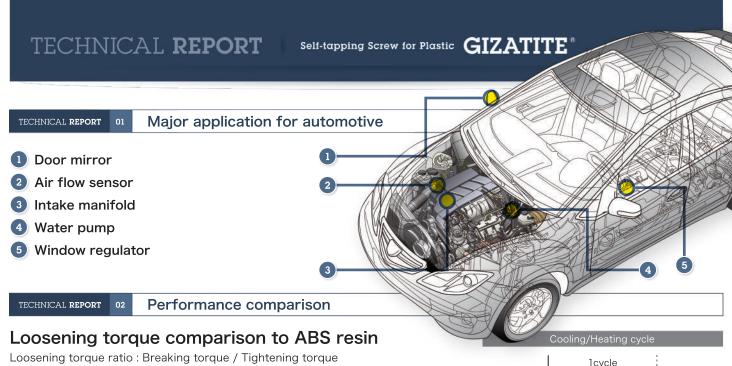
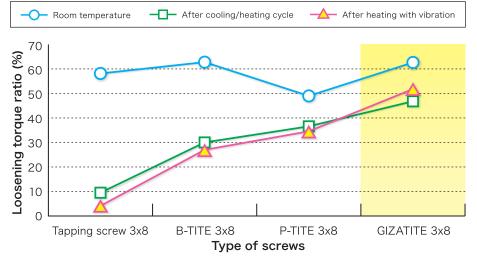
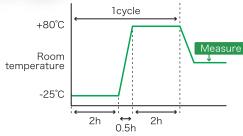
## **NITTOSEIKO**

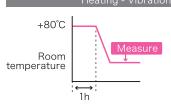


- It can be manufactured from aluminium for weight saving.
- **Fastening Solution, Quality starts from the first turn.**









[ Vibration condition ] Put a load only for one side of the test piece

Frequency: 33.3Hz Vibration acceleration: 4.4G

Time: 1 hour Amplitude: 2mm

■ Screw: GTP3×12 Zinc + Trivalent Chromate ■ Mating part: PBT+GF55% Hole diameter 2.60

■ Object: SPCC t=3.6  $[N \cdot m]$ 

Loosening torque performance after repetition use (Room temperature)

	Number of repetitions										Average
	1st time	2nd time	3rd time	4th time	5th time	6th time	7th time	8th time	9th time	10th time	value
Tightening torque	0.71	0.84	0.77	0.76	0.86	0.92	0.90	0.87	0.81	0.87	0.831
Breaking torque	0.58	0.57	0.57	0.60	0.63	0.62	0.65	0.65	0.69	0.65	0.621
Loosening torque ratio	82%	68%	74%	79%	73%	67%	72%	75%	85%	75%	74.7%

## NITTOSEIKO CO.,LTD.

## **Global Sales Section**









**Fastener Division** 

TECHNICAL REPORT

Website: https://www.nittoseiko.co.jp/en.html